



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D139-799-031
Job Sheet 192876



009320

Part No: D139-799-031

Job Qty: 2 pcs

Part Name: Cargo Compartment Trim Protectors S/N 31201-Sub And S/N 41201-Sub



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/3/19

Job Tracking No:

Due Date: 4/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D139-799 REV.O IPP REV:A NEW ISSUE 13-01-03 JLM VERIFIED BY:DD IPP Rev:B 16.10.13 AS PER IIN REV.L DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		4/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
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							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: \$173354

Part: D139-799-031

Job No: 192876

Serial No/Batch: \$173354

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/10/17, 17/11/17, 17/12/17, 18/01/18, 18/02/18, 18/03/18, 18/04/18, 18/05/18, 18/06/18, 18/07/18, 18/08/18, 18/09/18, 18/10/18, 18/11/18, 18/12/18, 19/01/19, 19/02/19, 19/03/19, 19/04/19, 19/05/19, 19/06/19, 19/07/19, 19/08/19, 19/09/19, 19/10/19, 19/11/19, 19/12/19, 20/01/20, 20/02/20, 20/03/20, 20/04/20, 20/05/20, 20/06/20, 20/07/20, 20/08/20, 20/09/20, 20/10/20, 20/11/20, 20/12/20, 21/01/21, 21/02/21, 21/03/21, 21/04/21, 21/05/21, 21/06/21, 21/07/21, 21/08/21, 21/09/21, 21/10/21, 21/11/21, 21/12/21, 22/01/22, 22/02/22, 22/03/22, 22/04/22, 22/05/22, 22/06/22, 22/07/22, 22/08/22, 22/09/22, 22/10/22, 22/11/22, 22/12/22, 23/01/23, 23/02/23, 23/03/23, 23/04/23, 23/05/23, 23/06/23, 23/07/23, 23/08/23, 23/09/23, 23/10/23, 23/11/23, 23/12/23, 24/01/24, 24/02/24, 24/03/24, 24/04/24, 24/05/24, 24/06/24, 24/07/24, 24/08/24, 24/09/24, 24/10/24, 24/11/24, 24/12/24, 25/01/25, 25/02/25, 25/03/25, 25/04/25, 25/05/25, 25/06/25, 25/07/25, 25/08/25, 25/09/25, 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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	2 pcs	4/26/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	DAS
					QC 4 - 69	69
					QC 4 - 9	9-89
					QC 4 - 46	DAS
130	Packaging 3-1 - Stock - B4B	2 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B	69
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
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					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
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					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	4/26/19	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
140	QC 21 - FG	2 pcs	4/26/19	0.00 0.00	QC 21 - FG - 21	9-89
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21
Part Op 120 - (QC4- 100% Inspect kits for completeness)						9-89
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D139-799-031						
135 - Photocopy bluefile & type labels per PPP D139-799-031 CHG002						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4735-1	Scuff Plate	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5083329
MS21075L3	Nut Plate	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5041061
MS27039C1-09	Screw	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5171708
NAS1149C0332R	Washer	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5143145

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4735-1	4	18	0
	MS21075L3	20	722	0
	MS27039C1-09	20	7	0
	NAS1149C0332R	20	4,415	0

Part Specifications

Specifications could not be found.

Plex 4/3/19 10:28 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					